

## CADOX M-30A

### 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

<b>Product Identifier</b> Methyl ethyl ketone peroxide solution in aliphatic ester	
<b>Supplier</b> Akzo Nobel Polymer Chemicals LLC 525 West Van Buren Street Chicago, IL 60607-3823  www.akzonobel.com/polymer	
<b>Emergency telephone</b> +1-914-693-6946 Chicago, IL USA	<b>transportation emergency</b> CHEMTREC - USA: 1-800-424-9300 CANUTEC - CANADA: 1-613-996-6666
<b>Relevant identified uses of the substance or mixture</b> Curing agent.	
<b>Date of last issue / Revision number</b> 2011/05/09 / 8.05	
<b>Chemical family</b> peroxides	

### 2. HAZARDS IDENTIFICATION

<b>Emergency overview</b> <b>DANGER!</b> ORGANIC PEROXIDE HEAT OR CONTAMINATION MAY CAUSE HAZARDOUS DECOMPOSITION COMBUSTIBLE LIQUID AND VAPOR CAUSES EYE AND SKIN BURNS MAY BE HARMFUL IF SWALLOWED Peroxides and peroxide decomposition products are flammable and can ignite with explosive force if confined.	
<b>Appearance</b> colorless clear liquid with faint odor.	
<b>Health effects</b> Skin contact, eye contact and inhalation are the primary routes of exposure to this product. Skin; Causes burns. Eye; Causes burns. Causes injury to the cornea and eyelids. Risk of serious damage to eyes. May be harmful if swallowed.	
<b>Carcinogenicity</b>	
<b>Description</b>	<b>Applicable</b>
IARC	no
NTP	no
OSHA	no
ACGIH	no

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Information on hazardous ingredients			
<b>Chemical description</b> Methyl ethyl ketone peroxide solution in aliphatic ester			
<b>Composition / information on ingredients</b>			
<b>Number</b>	<b>% w/w</b>	<b>CAS-number</b>	<b>Chemical name</b>
1	73 - 83	006846-50-0	2,2,4-Trimethyl-1,3-pentanediol diisobutanoate
2	17 - 22	001338-23-4	Methyl ethyl ketone peroxide
3	1 - 2	000078-93-3	Methyl ethyl ketone

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4	1 - 1.5	007722-84-1	Hydrogen peroxide
5	0.1 - 1.5	007732-18-5	Water

### Other information

This material is classified as hazardous under OSHA regulations.

## 4. FIRST AID MEASURES

### Most important symptoms and effects

Harmful if swallowed. Causes burns. Causes injury to the cornea and eyelids. Risk of serious damage to eyes.

### Description of first aid measures

#### General

Call a physician immediately.

#### Inhalation

Remove to fresh air. If not breathing, give artificial respiration. Oxygen may additionally be given, by trained personnel, if it is available. Get medical attention immediately.

#### Skin

Immediately start continuous flushing of skin with water for at least 15 minutes, while removing contaminated clothing and shoes. Get medical attention immediately. Wash clothing before reuse. Thoroughly clean or destroy contaminated shoes.

#### Eye

Immediately start continuous flushing of eyes with water for at least 15 minutes. If easy to do, contact lenses should be removed during the flushing, by trained personnel. Hold the eyelids apart during the flushing to ensure rinsing the entire surface of the eye and lids with water. Get medical attention immediately.

#### Ingestion

DO NOT induce vomiting. Get medical attention immediately by calling a physician or a poison control center. If victim is conscious and alert, give a cupful of water. Never give anything by mouth to an unconscious or convulsing person. If vomiting occurs, the patient should lie on their left side while vomiting to reduce the risk of aspiration.

### Indication of any immediate medical attention and special treatment needed

Persons with pre-existing skin, eye, or respiratory disease may be at increased risk from the irritant or allergic properties of this material.

This material is severely corrosive to the eyes and may cause delayed keratitis. The normally prescribed 15 minute eye irrigation after exposure may be difficult because of the severe pain. The prior installation of a topical ocular anesthetic is essential to facilitate a comprehensive ocular lavage. If swallowed, do not induce vomiting. Give patient plenty of water to drink. Ingestion of this corrosive material may result in severe ulceration, inflammation, and possible perforation of the upper alimentary tract, with hemorrhage and fluid loss. Aspiration of this material during induced emesis can result in severe lung injury. Contact a Poison Control Center for additional treatment information. Treat any additional effects symptomatically.

## 5. FIRE-FIGHTING MEASURES

### Extinguishing media

waterspray, foam, sand, dry chemical powder, CO<sub>2</sub>.

### Unsuitable extinguishing media

halons.

### Hazardous decomposition / combustion products

Carbon dioxide, Water, Acetic acid, Formic acid, Propanoic acid, Methyl ethyl ketone

### Protective equipment

Firefighters must wear fire resistant protective equipment. Wear approved respirator and protective gloves.

### Other information

Evacuate all non-essential personnel. Extinguish a small fire with powder or carbon dioxide then apply water to prevent re-ignition. Cool closed containers with water. Water used to extinguish a fire should not be allowed to enter the drainage system or water courses. After a fire, ventilate thoroughly the area and soak with water, clean the walls and metallic surfaces.

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### Fire and explosion hazard

CAUTION: reignition may occur. Decomposition under effect of heating. (See also Section Hazardous decomposition products). If involved in a fire, it will support combustion. Vapors may form explosive mixtures with air. In case of fire and/or explosion do not breathe fumes.

### NFPA ratings

Hazard classes	Rating
Health	3
Flammability	2
Reactivity	2
Other information	

## 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions

Do not breathe fumes/vapor. Avoid contact with skin and eyes. For personal protection see Section 8.

### Environmental precautions

Do not allow to enter drains or water courses.

### Methods and material for containment and cleaning up

Stop leakage if possible. Eliminate all sources of ignition, and do not generate flames or sparks. Transfer remaining product from leaking container to a clean and suitable container. Cover the remainder with inert absorbent (e.g. vermiculite) for disposal. Keep contents moist. The waste should NOT be confined. Flush surroundings with large amounts of water and soap.

### Other information

CAUTION: reignition may occur. Vapors are heavier than air and may spread along floors. Vapors may travel to a source of ignition and flash back. #ACRE002

## 7. HANDLING AND STORAGE

### Precautions for safe handling

Never weigh out in the storage room. When using do not eat, drink or smoke. Do not pipet by mouth. Do not breathe fumes/vapor. Handle in well ventilated areas. Eliminate all sources of ignition, and do not generate flames or sparks. Keep away from reducing agents (e.g. amines), acids, alkalies and heavy metal compounds (e.g. accelerators, driers, metal soaps). Keep product and emptied container away from heat and sources of ignition. Confinement must be avoided. Avoid contact with skin and eyes. Avoid Incompatible materials (See Section 10).

### Fire and explosion prevention

Use explosion protected equipment. Keep away from sources of ignition - No smoking. Use non-sparking tools in areas where explosive vapor/air mixtures may occur. Do not cut or weld on or near this container even when empty.

### Conditions for safe storage

Keep only in the original container. Keep container upright to prevent leakage.

### Storage

For maximum quality store below: 30 °C.

### Other information

It is recommended to use electrical equipment of temperature group T3. However, autoignition can never be excluded. Wash hands thoroughly after handling or contact. Keep work clothes separate and do not take them home.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

Ensure good ventilation and local exhaustion of the working area. Explosion proof ventilation recommended.

### Personal protection

#### Respiratory

In case of insufficient ventilation wear suitable respiratory equipment (respirator with Filter A).

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<b>Hand</b> Wear suitable protective gloves of neoprene or synthetic rubber.
<b>Eye</b> Wear eye/face protection.
<b>Skin and body</b> Wear suitable protective clothing.
<b>Other information</b> Emergency-shower and facilities for rinsing eyes must be accessible. Launder clothes before reuse.

<b>Methyl ethyl ketone peroxide</b>		
OSHA PEL/CEILING		5 mg/m <sup>3</sup>
ACGIH TLV/CEILING		0.2 ppm
NIOSH REL/CEILING		1.5 mg/m <sup>3</sup>
<b>Methyl ethyl ketone</b>		
OSHA TLV/TWA		590 mg/m <sup>3</sup>
OSHA PEL/STEL		885 mg/m <sup>3</sup>
ACGIH TLV/TWA		200 ppm
ACGIH TLV/STEL		300 ppm
NIOSH REL/TWA		590 mg/m <sup>3</sup>
NIOSH REL/STEL		885 mg/m <sup>3</sup>
NIOSH IDLH		3000 ppm
<b>Hydrogen peroxide</b>		
OSHA TLV/TWA		1.4 mg/m <sup>3</sup>
ACGIH TLV/TWA		1 ppm
NIOSH REL/TWA		1.4 mg/m <sup>3</sup>
NIOSH IDLH		75 ppm

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance</b> liquid
<b>Color</b> colorless clear
<b>Odor</b> faint
<b>Boiling point/range</b> not determined
<b>Melting point/freezing point</b> not determined
<b>Flash point</b> Above the SADT value
<b>Flammability</b> Decomposition products may be flammable.
<b>Explosive properties</b> no
<b>Oxidizing properties</b> not applicable
<b>Vapor pressure</b> not determined

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<b>Density</b> 1000 kg/m <sup>3</sup> (20°C / 68°F) Specific gravity = 1.0 (20°C / 68°F)
<b>Bulk density</b> not applicable
<b>Solubility in water</b> Partly miscible with water (20°C / 68°F)
<b>Solubility in other solvents</b> not determined
<b>pH value</b> slightly acidic
<b>Partition coefficient n-octanol/water</b> not determined
<b>Relative vapor density (air=1)</b> not determined
<b>Active oxygen content</b> 5.2-5.4%
<b>Peroxide content</b> 17-22%
<b>Autoignition temperature</b> Test method not applicable (See Section 7)
<b>SADT</b> 60 °C. See also Section 10.
<b>Upper/lower flammability or explosive limits</b> not applicable
<b>Volatile %</b> not determined
<b>Other information</b> not determined

### 10. STABILITY AND REACTIVITY

<b>Chemical stability</b>
SADT - (Self accelerating decomposition temperature) is the lowest temperature at which self accelerating decomposition may occur with a substance in the packaging as used in transport. A dangerous self-accelerating decomposition reaction and, under certain circumstances, explosion or fire can be caused by thermal decomposition at and above the following temperature: 60 °C. Contact with incompatible substances can cause decomposition at or below the SADT 60 °C.
<b>Conditions to avoid</b>
To maintain quality store in original closed container below: 30 °C. Confinement must be avoided.
<b>Incompatible materials</b> Avoid contact with rust, iron and Copper. Contact with incompatible materials such as acids, alkalis, heavy metals and reducing agents will result in hazardous decomposition. Do not mix with peroxide accelerators.
<b>Possibility of hazardous reactions</b> Polymerization does not occur.
<b>Hazardous decomposition products</b> Acetic acid, Formic acid, Propanoic acid, Methyl ethyl ketone
<b>Other information</b> Emergency procedures will vary depending on conditions. The customer must have an emergency response plan in place. Contact Akzo Nobel for assistance with developing an emergency response plan.

### 11. TOXICOLOGICAL INFORMATION

## CADOX M-30A

No experimental toxicological data on the preparation as such available. The following data are applicable to the ingredient(s) listed below.

### Methyl ethyl ketone peroxide, 40 % in Dimethyl phthalate

#### Acute toxicity

##### Oral LD50

rat:1017 mg/kg

##### Dermal LD50

rat:4000 mg/kg

##### Inhalation LC50

rat:17 mg/l ; 4 hours exposure time

#### Irritation

##### Skin

Corrosive

##### Eye

Corrosive

##### Sensitization

Not sensitizing

##### Genotoxicity

Ames test: Not mutagenic

### Methyl ethyl ketone

#### Acute toxicity

##### Oral LD50

rat: 2737 mg/kg

##### Dermal LD50

rabbit 6480 mg/kg

##### Inhalation LC50

rat 23.5000 mg/m<sup>3</sup>

#### Irritation

##### Skin

Moderately irritating

##### Eye

Moderately irritating

## 12. ECOLOGICAL INFORMATION

No experimental ecological data are available on the preparation as such. The following data are applicable to the ingredient(s) listed below.

### Methyl ethyl ketone peroxide, 40 % in Dimethyl phthalate

#### Ecotoxicity

##### fish

Acute toxicity, 96h-LC50 = 44.2 mg/l. ( Poecilia reticulata.)

##### bacteria

Activated sludge respiration inhibition test EC50 = 48.0 mg/l.

##### Fate

##### Degradation Biotic

Readily biodegradable ( Closed bottle test ).

### Methyl ethyl ketone

#### Ecotoxicity

##### fish

Lepomis macrochirus: 96h-LC50: 3.22 g/l

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<b>Fate</b>
<b>Degradation Biotic</b> Readily biodegradable.
<b>Other information</b> Naturally occurring substance

### 13. DISPOSAL CONSIDERATIONS

<b>Product</b> Due to the high risk of contamination recycling/recovery is not recommended. Waste disposal in accordance with regulations (most probably controlled incineration).
<b>Contaminated packaging</b> According to local regulations. Emptied container might retain product residues. Follow all warnings even after the container is emptied.
<b>Other information</b> For further advice contact manufacturer.

### 14. TRANSPORT INFORMATION

<i>Land transport</i>
<b>Transport hazard class</b> 5.2
<b>TREM-Card or ERG number</b> NA ERG No.: 145
<b>UN number</b> 3107
<b>Proper Shipping Name</b> Organic peroxide type E, liquid; ( Methyl ethyl ketone peroxide, <=40%)
<b>Other information</b> This product contains the following substance(s) which are environmentally hazardous per 49 CFR 172.101, Appendix A Methyl ethyl ketone peroxide (RQ=10 lbs), Methyl ethyl ketone (RQ=5000 lbs).
<b>Required labels</b> 5.2

<i>Sea transport (IMO / IMDG-code)</i>
<b>Transport hazard class</b> 5.2
<b>UN number</b> 3107
<b>EMS</b> F-J, S-R
<b>Marine pollutant</b> no
<b>Proper Shipping Name</b> Organic peroxide type E, liquid; ( Methyl ethyl ketone peroxide (s) )
<b>Other information</b> Label(s); 5.2

<i>Air transport (ICAO-TI / IATA-DGR)</i>
<b>UN number</b> 3107

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<b>Transport hazard class</b> 5.2
<b>Proper Shipping Name</b> Organic peroxide type E, liquid; ( Methyl ethyl ketone peroxide (s) )
<b>Other information</b> Label(s); 5.2






### 15. REGULATORY INFORMATION

Product and or components listed below are subject to the following	
<b>2,2,4-Trimethyl-1,3-pentanediol diisobutanoate</b>	
US Toxic Subst. Cont. Act (TSCA)	yes
Non-Domestic Subst.List-Canada	no
Domestic Substance List-Canada	yes
<b>Methyl ethyl ketone peroxide</b>	
CERCLA Hazardous Substance	yes (RQ = 10 LB)
Massachusetts Substance List	yes
New Jersey R-T-K Hazard. Sub.	yes
Penn. Hazardous Substance list	yes
US Toxic Subst. Cont. Act (TSCA)	yes
Non-Domestic Subst.List-Canada	no
Domestic Substance List-Canada	yes
California Hazardous Substances	yes
Connecticut Hazardous Material Survey	yes
Minnesota Hazardous Substance	yes
New York Hazardous Substances	yes
Rhode Island Hazardous Substances	yes
<b>Methyl ethyl ketone</b>	
CERCLA Hazardous Substance	yes (RQ = 5000 LB)
Massachusetts Substance List	yes
New Jersey R-T-K Hazard. Sub.	yes
Penn. Hazardous Substance list	yes
US Toxic Subst. Cont. Act (TSCA)	yes
Non-Domestic Subst.List-Canada	no
Domestic Substance List-Canada	yes
California Hazardous Substances	yes
Connecticut Hazardous Material Survey	yes
Illinois Toxic Substances Disclosure to Es	yes
Minnesota Hazardous Substance	yes
New York Hazardous Substances	yes
Rhode Island Hazardous Substances	yes
<b>Hydrogen peroxide</b>	
IARC Carcinogens-Grps. 1,2A,2B	
Massachusetts Substance List	yes
New Jersey R-T-K Hazard. Sub.	yes



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Penn. Hazardous Substance list	yes
SARA Title III, Section 302	yes
US Toxic Subst. Cont. Act (TSCA)	yes
Non-Domestic Subst.List-Canada	no
Domestic Substance List-Canada	yes
California Hazardous Substances	yes
Connecticut Hazardous Material Survey	yes
Illinois Toxic Substances Disclosure to Es	yes
Louisiana RTK Reporting	yes
Minnesota Hazardous Substance	yes
New York Hazardous Substances	yes
Rhode Island Hazardous Substances	yes
<b>Water</b>	
US Toxic Subst. Cont. Act (TSCA)	yes
Non-Domestic Subst.List-Canada	no
Domestic Substance List-Canada	yes

Hazard classes				
Description	Applicable			
EPA Immediate health	yes			
EPA Delayed health	no			
EPA Fire	yes			
EPA Pressure	no			
EPA Reactive	yes			
EHS Material	yes			
Hazard Rating Source	HMIS			
HMIS Health	3			
HMIS Flammability	2			
HMIS Reactivity	2			
WHMIS Hazard classes	B-3,C,D-2B,E,F			
				

### Other regulatory information

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by the Controlled Products Regulations.

### 16. OTHER INFORMATION

#### History

#### Other information

CADOX: This is a registered trademark of Akzo Nobel Chemicals BV or any of its affiliated companies in one or more territories in the world

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<b>Composed by</b> N. Shoshenskiy, Regulatory Affairs - North America, T +1-312-544-7000 .
<b>Changes were made in section</b>  14, Land transport
<small>The information in this material safety data sheet should be provided to all who will use, handle, store, transport or otherwise be exposed to this product. All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable as of the date of publication. However, no warranty is made as to the accuracy of and/or sufficiency of such information and/or suggestions as to the merchantability or fitness of the product for any particular purpose, or that any suggested use will not infringe any patent. Nothing in here shall be construed as granting or extending any license under any patent. Buyer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes, including mixing with other products. The information contained herein supersedes all previously issued bulletins on the subject matter covered. If the date on this document is more than three years old, call to make certain that this sheet is current.</small>